

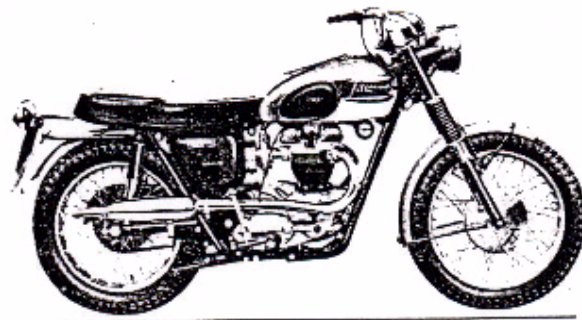
SUPPLEMENT TO

# TRIUMPH

## REPLACEMENT PARTS CATALOGUE

No. 3

650 c.c. MOTORCYCLES  
SUPPLIED TO THE UNITED STATES



### “B” RANGE AMERICAN FITMENTS 1965

Motorcycles supplied to the Eastern and Western coasts of the United States differ in some fitments from those listed in the Replacement Parts Catalogue, and in some fitments between the two coasts. The following is a list of the differences:—

The West Coast T120C is known as the TT Special on the East Coast.

Eastern States:—  
The Triumph Corporation,  
P.O. Box 6790,  
Towson,  
Baltimore 4,  
Maryland. 21204

Western States:—  
Johnson Motors, Inc.,  
P.O. Box 457,  
267 West Colorado Boulevard,  
Pasadena,  
California. 91102

	Item	Part No.	Description	6T	TR6R	T120R	TR6C	T120	
Fig. 1	13	CP202	Piston, 11:1 C.R. ... ..	W-	-	-	-	2	
	20	E5450	Engine sprocket, 29 teeth DUPLEX ... ..	W-	-	-	1	1	
	21	E4912	Distance piece ... ..	W-	-	-	1	1	
	—	E4913	Dowel ... ..	W-	-	-	1	1	
	23	54215824	Rotor, type RM19 ... ..	W-	-	-	1	1	
Fig. 5	9	E5727	CYLINDER HEAD ASSEMBLY ... ..	W-	-	-	-	1	
	12	E5351	Carburettor adaptor, left ... ..	W-	-	-	-	1	
	13	E5352	Carburettor adaptor, right ... ..	W-	-	-	-	1	
Fig. 6	11	47602	CONTACT BREAKER, type 4 CA ... ..	W-	-	-	1	1	
	29	45149	IGNITION COIL, type 3ET ... ..	W-	-	-	2	2	
	—	F6112	Coil bracket ... ..	W-	-	-	4	4	
	41	F1756	Bolt ( $\frac{1}{2}$ in. U.H.) ... ..	W-	-	-	2	2	
	—	W932	Bolt (1 in. U.H.) ... ..	W-	-	-	4	4	
	—	F6125	Retainer ... ..	W-	-	-	2	2	
	—	F6136	Retainer ... ..	W-	-	-	2	2	
	—	S25-43	Plain washer ... ..	W-	-	-	2	2	
	—	F879	Nut ... ..	W-	-	-	7	7	
	—	E1612	Serrated washer ... ..	W-	-	-	8	8	
	—	54441582	Condenser ... ..	W-	-	-	2	2	
	—	DS57	Bolt ( $\frac{7}{16}$ in. U.H.) ... ..	W-	-	-	1	1	
	45	—	Sparking plug, Champion N58R ... ..	W-	-	-	-	2	
	Fig. 8	3	T1912	Mainshaft high gear ... ..	E-	-	-	1	-
		6	T968	Mainshaft second gear ... ..	E-	-	-	1	-
9		T974	Layshaft second gear ... ..	E-	-	-	1	-	
11		T1844	Layshaft c/w high gear ... ..	E-	-	-	1	-	
12		T973	Speedometer pinion ... ..	E-	-	-	1	-	
14		T1820	Speedometer gear ... ..	E-	-	-	1	-	
—		T1227	Blanking nut (speedo drive) ... ..	W-	-	-	1	1	
21		T1917	Gearbox sprocket (18 teeth) ... ..	E-	-	-	1	1	
21		T1916	Gearbox sprocket (17 teeth) ... ..	W-	-	-	1	1	
21		T1952	Gearbox sprocket (15 teeth) ... ..	E or W-	-	-	A	A	
21		T1953	Gearbox sprocket (26 teeth) ... ..	E or W-	-	-	A	A	
Fig. 11		5	D444	Rear chain, 102 links ... ..	W-	-	-	1	1
		18	47188	Stator, type RM19 ... ..	W-	-	-	1	1
Fig. 12	11	F5786	PROP STAND COMPLETE ... ..	E & W 1	1	1	1	1	
Fig. 13	15	64054164	SUSPENSION UNIT ... ..	E & W 2	2	2	2	2	
	—	F5686	Rubber grommet (switch holes) ... ..	W-	-	-	2	2	
Fig. 14	13	F6653	LEFT FOOTREST ASSEMBLY ... ..	W-	-	-	1	1	
	14	F6654	RIGHT FOOTREST ASSEMBLY ... ..	W-	-	-	1	1	
	—	F6409	Left footrest ... ..	W-	-	-	1	1	
	—	F6410	Right footrest ... ..	W-	-	-	1	1	
	—	F6411	Footrest pedal ... ..	W-	-	-	2	2	
Fig. 15	—	F6655	Pivot bolt ... ..	W-	-	-	2	2	
	1	E4884	Left exhaust pipe ... ..	E-	-	-	1	1	
	1	E4884	Left exhaust pipe ... ..	W-	-	-	1	-	
	1	F5959	Left exhaust pipe ... ..	W-	-	-	-	1	
	2	E4886	Right exhaust pipe ... ..	E-	-	-	1	1	
	2	E4886	Right exhaust pipe ... ..	W-	-	-	1	-	
	2	E5961	Right exhaust pipe ... ..	W-	-	-	-	1	
	14	E5866	Silencer ... ..	E & W-	2	2	-	-	
	14	E4132	Left silencer ... ..	E-	-	-	1	1	
	14	E4176	Right silencer ... ..	E-	-	-	1	1	
	—	E4183	Left extension pipe ... ..	W-	-	-	1	-	
	—	E4184	Right extension pipe ... ..	W-	-	-	1	-	
	—	E4889	Sleeve nut ... ..	E-	-	-	2	2	
	—	E4889	Sleeve nut ... ..	W-	-	-	2	-	
	—	E5963	Stud ... ..	W-	-	-	-	1	
	—	S1-51	Nut ... ..	W-	-	-	-	2	
	—	E4887	Left stay ... ..	E-	-	-	1	1	
—	E4887	Left stay ... ..	W-	-	-	1	-		

Item	Part No.	Description	6T	TR6R	T120R	TR6C	T120C
—	E5964	Left stay ... ..	W-	-	-	-	1
—	E4981	Right stay ... ..	E-	-	-	1	1
—	E4981	Right stay ... ..	W-	-	-	1	-
—	E5965	Right stay ... ..	W-	-	-	-	1
—	H590	Bolt ( $\frac{9}{16}$ in. U.H.) ... ..	E-	-	-	2	2
—	H590	Bolt ( $\frac{9}{16}$ in. U.H.) ... ..	W-	-	-	2	-
—	S26-3	Spring washer ... ..	E-	-	-	4	4
—	S26-3	Spring washer ... ..	W-	-	-	4	2
—	F929	Bolt ( $\frac{1}{2}$ in. U.H.) ... ..	E & W-	-	-	2	2
—	E5966	Clip ... ..	W-	-	-	-	2
—	T1439	Bolt ( $1\frac{3}{8}$ in. U.H.) ... ..	W-	-	-	-	2
—	F4299	Plain washer ... ..	W-	-	-	-	2
—	S1-51	Nut ... ..	W-	-	-	-	2
18	F5087	Left bracket ... ..	E-	-	-	1	1
18	F5087	Left bracket ... ..	W-	-	-	1	-
18	F5088	Right bracket ... ..	E-	-	-	1	1
18	F5088	Right bracket ... ..	W-	-	-	1	-
19	H426	Bolt ( $\frac{23}{32}$ in. U.H.) ... ..	E-	-	-	2	2
19	H426	Bolt ( $\frac{23}{32}$ in. U.H.) ... ..	W-	-	-	2	-
—	S26-1	Spring washer ... ..	E-	-	-	2	2
—	S26-1	Spring washer ... ..	W-	-	-	2	-
20	S1-52	Nut ... ..	E-	-	-	2	2
20	S1-52	Nut ... ..	W-	-	-	2	-
—	E4204	Leg guard ... ..	E-	-	-	2	2
—	E4204	Leg guard ... ..	W-	-	-	2	-
—	E4207	Clip ... ..	E-	-	-	4	4
—	E4207	Clip ... ..	W-	-	-	4	-
—	F4715	Screw ( $\frac{13}{32}$ in. U.H.) ... ..	E-	-	-	4	4
—	F4715	Screw ( $\frac{13}{32}$ in. U.H.) ... ..	W-	-	-	4	-
—	E2351	Plain washer ... ..	E-	-	-	4	4
—	E2351	Plain washer ... ..	W-	-	-	4	-
—	F3799	Self locking nut ... ..	E-	-	-	4	4
—	F3799	Self locking nut ... ..	W-	-	-	4	-

Fig. 17

23A	54336177	Nut, for ignition switch ... ..	E 1	-	-	-	-
26A	180316	Nut, for lighting switch ... ..	E 1	-	-	-	-

Fig. 18

1	H1925	FORK ASSEMBLY ... ..	E & W-	-	-	1	1
8	H1287	TOP LUG c/w CAPS ... ..	E & W-	-	-	1	1
—	H506	Caps ... ..	E & W-	-	-	2	2
—	S25-3	Plain washer ... ..	E & W-	-	-	4	4
12	H1340	Bolt ( $1\frac{1}{8}$ in. U.H.) ... ..	E & W-	-	-	4	4
18 & 19	H1696	Top cover ... ..	E & W-	-	-	2	2
22	H1892	Main spring (Green) ... ..	E & W-	-	-	2	2
—	H1913	DAMPER ASSEMBLY ... ..	E & W-	-	-	2	2
42	H1893	Restrictor body ... ..	E & W-	-	-	2	2
—	H1897	Rod ... ..	E & W-	-	-	2	2
—	H1764	Cup ... ..	E & W-	-	-	2	2
—	H454	Pin ... ..	E & W-	-	-	2	2
—	F879	Nut ... ..	E & W-	-	-	2	2
—	H1761	Restrictor body cap ... ..	E & W-	-	-	2	2
—	T224	Nut ... ..	E & W-	-	-	4	4
34	H1762	Cap nut ... ..	E & W-	-	-	2	2

Fig's 19 & 20

FOR FRONT AND REAR WHEELS FOR ALL MODELS  
EXCEPT EASTERN 6T READ AS FOR TR6.

Fig. 24

23	F6432	AIR FILTER ... ..	E & W-	1	-	1	-
23	F6433	AIR FILTER ... ..	E-	-	-	-	-
24	F5694	Filter element (paper) ... ..	E & W 1	1	-	1	-
—	F5262	AIR FILTER ... ..	E & W-	-	1	-	1
—	F5267	Filter element ... ..	E & W-	-	1	-	1
—	E5268	Rubber connector ... ..	E & W-	-	2	-	2
—	F6036	Clip ... ..	E & W-	-	2	-	2
—	F5857	Cap ... ..	E & W-	-	2	-	2
—	F4743	Bolt ( $2\frac{1}{8}$ in. U.H.) ... ..	E & W-	-	2	-	2

Item	Part No.	Description	6T	TR6B	T120R	TR6C	T120C	
—	S26-2	Spring washer ...	E & W-	-	2	-	2	
—	F879	Nut ...	E & W-	-	2	-	2	
—	F6061	Bracket ...	E & W-	-	1	-	1	
—	DS57	Bolt ( $\frac{7}{8}$ in. U.H.) ...	E & W-	-	1	-	1	
18	F4875	Tool carrier ...	W-	-	-	1	1	
<b>Fig. 25</b>	—	F5427	Grommet (for switch holes) ...	E-	-	2	2	
	27	F5366A	TWINSEAT ...	E-	1	1	1	
<b>Fig. 26</b>	1 & 8	H1677	Front mudguard (undrilled) ...	E1	1	1	1	
	1 & 8	H1677	Front mudguard (undrilled) ...	W-	1	1	-	
	21	H1678	Bottom stay ...	E & W1	1	1	-	
	14	H1683	Mudguard bridge ...	E & W1	1	1	1	
	9	H1685	Bracket ...	E2	-	-	-	
	12	H1681	Front stay ...	E & W1	1	1	1	
	8	H1687	Front mudguard (polished) ...	W-	-	1	1	
	13	H1688	Bracket ...	W-	-	2	2	
	21	H1273	Bottom stay ...	W-	-	1	1	
	33	F5955	Mudguard blade (polished) ...	W-	-	1	1	
	43	F6435	Number plate ...	E1	1	1	1	
	43	F6435	Number plate ...	W-	1	1	-	
	—	F3327	Rubber grommet (rear mudguard) ...	W-	-	2	2	
<b>Fig. 27</b>	1	H1869	Handlebar ...	E1	-	-	-	
	1	H1870	Handlebar ...	E & W-	1	1	1	
	3	313/6	Twistgrip ...	E & W-	-	1	1	
	13	18/951	FRONT BRAKE LEVER ASSEMBLY ...	E & W-	-	1	1	
	14	18/754	Front brake lever ...	E & W-	-	1	1	
	15	18/777	Lever bracket ...	E & W-	-	1	1	
	22	18/838	Cable adjuster ...	E & W-	-	1	1	
	23	18/839	Thumb nut ...	E & W-	-	1	1	
	28	18/952	CLUTCH LEVER ASSEMBLY ...	E & W-	-	1	1	
	29	18/752	Clutch lever ...	E & W-	-	1	1	
	30	18/773	Lever bracket ...	E & W-	-	1	1	
<b>Fig. 28</b>	4	D559	Front brake cable ...	E & W1	1	1	1	
	15	D528	Throttle cable ...	E & W-	-	2	2	
	29	H1580	Steady rubber ...	E & W2	2	2	-	
	30	H1581	Distance piece ...	E & W2	2	2	-	
	31	F3814	Cup ...	E & W2	2	2	-	
<b>Fig. 30</b>	22	376/100	Main jet, size 270 ...	E & W1	-	-	-	
<b>Fig. 31</b>	23	376/100	Main jet, size 310 ...	E & W-	1	-	1	
	23	376/100	Main jet, size 260 ...	E & W-	-	2	2	
	Note: West Coasts T120C has 1 $\frac{3}{8}$ in. carburetter with 330 main jet.							
	47	E4918	Insulating block ...	W-	-	-	2	
	48	E4949	Joint washer ...	W-	-	-	2	
<b>Fig. 32</b>	15	54937097	Wiring harness ...	W-	-	-	1	
	16A	54336177	Nut, for ignition switch ...	E & W-	1	1	-	
	19A	180316	Nut, for lighting switch ...	E & W-	1	1	-	
	—	31376	Cut-out button, type SS5 ...	W-	-	-	1	
	—	H1669	Cup ...	W-	-	-	1	
	—	H1670	Clip ...	W-	-	-	2	
	—	H687	Bolt ( $\frac{3}{8}$ in. U.H.) ...	W-	-	-	1	
	—	H745	Nut ...	W-	-	-	1	
<b>Fig. 33</b>	20	53973	STOP/TAIL LAMP (type 679) ...	E1	-	-	-	
	20	53972	STOP/TAIL LAMP (type 679) ...	E & W-	1	1	1	
	21	54572932	Lens ...	E & W1	1	1	1	
	23	54571677	Gasket ...	E & W1	1	1	1	
	24	572289	Screw ...	E & W2	2	2	2	
	26	54573248	Bulb holder ...	E & W1	1	1	1	
	—	F6436	Adaptor ...	E & W1	1	1	1	
	—	F6438	Distance piece ...	E & W2	2	2	2	
	—	F6439	Screw ( $1\frac{1}{2}$ in. U.H.) ...	E & W2	2	2	2	
	38A	D546	Rubber plug for tachometer ...	W-	-	-	1	